## 6 Risk reduction

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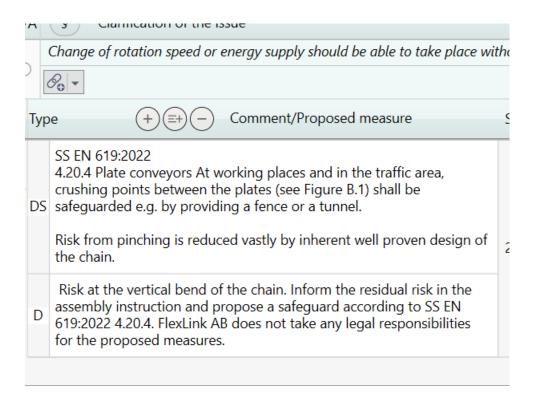
## Risk reduction

Risk reduction shall be performed by priority of using harmonized standard, only the clauses in a standards gives presumption of conformity to the Machinery Directive

C standard giving risk to a specific machine, Conveyors EN 619:2022...

B standards providing risk reduction for specific areas or systems . electrical EN ISO 60204-1

A standard Providing suggestion but no requirements meaning additional verification are required.



For controls PLr

To evaluate PL a in the system use EN ISO 13849-1:2023

