

1 . TECHNICAL DOCUMENTATION Start of Risk assessment to Partly Completed Machine

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1,

Evaluate the type of definition in Machinery Directive 2006/42/EC Article 5

Partly Completed Machines are defied in clause g

(g) 'partly completed machinery' means an assembly which is almost machinery but which cannot in itself perform a specific application. A drive system is partly completed machinery. Partly completed machinery is only intended to be incorporated into or assembled with other machinery or other partly completed machinery or equipment, thereby forming machinery to which this Directive applies;

CE marking of a machine means the machine shall operate without any further additions, it is a standalone machine by itself or to be installed with other machines in a machinery line.

2,

When you have a clear evaluate and can state your product as Partly Completed Machine.

Start your CEDOC and choose Partial machinery in the scrollbar under Risk assessment options to the right in the CEDOC window

The screenshot displays the CEDOC 3.4 software interface. The main window title is 'CEDOC 3.4 - Riskanalys Alu-driver_3_250121a.ced'. The interface includes a menu bar (File, View, Language, Tools, Help) and a navigation bar with tabs for '1. TECHNICAL DOCUMENTATION', '2. RISK ASSESSMENT', '3. MEASURES', and '4. DECLARATION II 1B'. The '2. RISK ASSESSMENT' tab is active.

The main content area is titled 'Specifications of Technical Documentation' and is divided into several sections:

- Overview:** A table with 'Type of machinery' and 'Risk assessment includes the following products:'. The products listed are:
 - X85:
 - XBEB OA85HLP/HRP
 - XBEB OA85 HNLP/HNRP
 - XBEB OA85MNLNLP/MNRP
 - XBEB OA85CNLP/CNRP
 - XBEB OA85HNLGP/HNRGP
 - XBEB OA85HLGP/HRGP
 - XBEB OA85 HNLP/HNRP V
 - XBEB OA85HNLGP/HNRGP V
 - XH:
 - XHEB O HLP/HRP
 - XHEB O HNLP/HNRP
 - XK:
 - XKEB O LP/RP
 - X65:
 - XLEB OA65HLP/HRP
 - XLEB OA65CNLP/CNRP
 - XLEB OA65MNLNLP/MNRP
 - XLEB OA65HNLP/HNRP
 - XLEB OA65HNLGP/HNRGP
 - XLEB OA65HLGP/HRGP
 - XL:
- Risk assessment options:** A section with two main options:
 - Machinery Directive** (2006/42/EC):
 - II 1B - Partial machinery (dropdown menu)
 - Partly completed machinery.
 - Appendix I – Basic health and safety requirements
 - 1. Design and construction
 - Additional requirements for specific machinery categories:
 - 2. Foodstuffs, cosmetic/hygiene, pharmaceuticals. Hand-held machinery. Woodworking machinery. Pesticides.
 - 3. Machinery mobility
 - 4. Lifting equipment
 - 5. Underground machinery
 - 6. Lifting of persons
 - Use of work equipment** (2009/104/EC Original EU directive):
 - Articles 3-10 Employers' obligations
 - Annex I Minimum requirements
 - Annex II Use of work equipment
- Generate reports/certificates:** A section with a checkbox for II 1A EC Declaration of conformity of the machinery and a Language dropdown menu.